

MGPEC PAVEMENT DESIGN STANDARDS & CONSTRUCTION SPECIFICATIONS
APPENDIX B
CONSTRUCTION SPECIFICATIONS
TABLE OF CONTENTS
(Current Version 2017)

ITEM 0 - GENERAL

0.1	INTENT	2
0.2	DEFINITIONS	2
0.3	INCORPORATED BY REFERENCE	2
0.4	OWNERSHIP OF PRICE REDUCTIONS	3
0.5	TESTING AND INSPECTION	3
	A. Laboratory and Testing Equipment	3
	B. Personnel Qualifications	3

ITEM 1 – REMOVAL OF PAVEMENT

1.1	DESCRIPTION	2
1.2	EQUIPMENT	2
1.3	CONSTRUCTION METHODS	2
	A. General	2
	B. Portland Cement Concrete Pavement	2
	C. Hot Mix Asphalt Pavement (HMAP)	3
	D. Base and Other Materials	3
1.4	MEASUREMENT	3
1.5	PAYMENT	3

ITEM 2 – EXCAVATION

2.1	DESCRIPTION	2
2.2	EQUIPMENT	2
2.3	CONSTRUCTION METHODS	2
	A. Rock Cuts	3
	B. Earth Cuts	3
	C. Subgrade Tolerance	3
2.4	MEASUREMENT	3
2.5	PAYMENT	4

ITEM 3 – EMBANKMENT

3.1	DESCRIPTION	2
3.2	MATERIAL	2
3.3	EQUIPMENT	2
3.4	CONSTRUCTION METHODS	3
	A. General	3
	1. Subgrade Preparation	3
	2. Benching	3
	B. Construction of Embankments	3
	1. Earth Embankments	3
	2. Rock Embankments	4
	3. Embankment Adjacent to Culverts and Bridges	5
	4. Compaction	5
	5. Embankment Testing and Proof Roll	6
3.5	TOLERANCES	6
	A. Grade Tolerances	6
	B. Density Tolerances	7
3.6	MEASUREMENT	7
3.7	TESTING AND INSPECTION	7
3.8	PAYMENT	7

ITEM 4 – MOISTURE TREATMENT

4.1	DESCRIPTION	2
4.2	EQUIPMENT	2
4.3	CONSTRUCTION METHODS	2
	A. Compaction Method	2
	B. Subgrade Stabilization	3
4.4	TOLERANCES	3
	A. Grade Tolerances	3
	B. Density Tolerances	3
	C. Moisture Tolerances	3
4.5	MEASUREMENT	3
4.6	TESTING AND INSPECTION	4
4.7	PAYMENT	4

ITEM 5 – CHEMICAL STABILIZED SUBGRADE

5.1	DESCRIPTION	2
	A. Purpose	2
5.2	MATERIALS	2
	A. Stabilizing Agents	2
	B. Water	3
	C. Subgrade	3
	D. Sealant	3
5.3	EQUIPMENT	3
	A. Dry Application Equipment	3
	B. Slurry Application Equipment	3
	C. Mixing Equipment	4
	D. Compaction Equipment	4
5.4	CONSTRUCTION SUBMITTALS	4
5.5	STABILIZED MIX DESIGN	5
5.6	PROCESSING MATERIALS	5
	A. Application	6
	1. Slurry Placement	6
	2. Dry Placement	6
	3. High Sulfate Treatment	7
	B. Mixing	7
	C. Mellowing (Lime or Lime/Fly Ash Only)	7
	D. Final Mixing (Lime or Lime/Fly Ash Only)	8
5.7	COMPACTION	8
5.8	FINISHING AND CURING	8
5.9	TOLERANCES	9
	A. Thickness	9
	B. Grade	9
	C. Strength	9
5.10	CONFORMITY WITH PLANS AND SPECIFICATIONS	10
5.11	MEASUREMENT	10
5.12	TESTING AND INSPECTION	11
5.13	PAYMENT	11

ITEM 6 – MECHANICAL STABILIZED SUBGRADE

6.1	DESCRIPTION	2
	A. Purpose	2
6.2	MATERIALS	2
	B. Definitions	2
6.3	MANUFACTURERS	3
6.4	GEOGRID MATERIAL PROPERTIES	4
	A. Structural Soil Reinforcement Grid	4
	B. Geotextile Materials	5
6.5	EXECUTION	5
	A. Examination	5
6.6	DELIVERY, STORAGE, AND HANDLING	5
	A. Storage and Protections	5
	B. Preparation	5
	C. Installation	5
	D. Granular Fill	5
	E. Inspection	6
	F. Repair	6
6.8	SUBMITTALS	6
	A. Submittal Procedure (15 days prior to bid letting)	6
	B. Quality Assurance	6
6.8	CONSTRUCTION PLATFORM DESIGN	7
6.9	PAYMENT	9
6.10	REFERENCES	9

ITEM 7 – OPEN

ITEM 8 – OPEN

ITEM 9 – OPEN (Reserved for FDR related topics)

ITEM 10 – OPEN (Reserved for FDR related topics)

ITEM 11 – OPEN (Reserved for FDR related topics)

ITEM 12 – SEPARATON FABRIC

12.1	DESCRIPTION	2
12.2	MATERIALS	2
	A. Fabric	2
12.3	EQUIPMENT	2
12.4	CONSTRUCTION	2
12.5	MEASUREMENT	3
12.6	TESTING AND INSPECTION	3
12.7	PAYMENT	3

ITEM 13 – AGGREGATE BASE COURSE

13.1	DESCRIPTION	2
13.2	MATERIALS	2
13.3	EQUIPMENT	2
13.4	CONSTRUCTION METHODS	3
	A. Subgrade Preparation	3
	B. Spreading and Moisture Conditioning	3
	C. Compaction	3
	D. Proof Roll	4
13.5	TOLERANCES	4
	A. Grade Tolerances	4
	B. Density Tolerances	4
	C. Thickness Tolerances	4
	D. Material Properties	5
13.6	PRICE REDUCTIONS	5
13.7	MEASUREMENT	5
13.8	TESTING AND INSPECTION	6
13.9	PAYMENT	6

ITEM 14 – OPEN

ITEM 15 – POLYURETHAN STABILIZATION / LIFTING OF PAVEMENTS

15.1	DESCRIPTION	2
15.2	MATERIAL REQUIREMENTS	2
15.3	EQUIPMENT REQUIREMENTS	2
15.4	CONSTRUCTION REQUIREMENTS	2
15.5	BASIS OF PAYMENT	3

ITEM 16 – CEMENTITIOUS STABILIZATION / LIFTING OF PAVEMENTS

16.1	DESCRIPTION	2
16.2	MATERIAL REQUIREMENTS	2
16.3	EQUIPMENT REQUIREMENTS	2
16.4	CONSTRUCTION REQUIREMENTS	2
16.5	BASIS OF PAYMENT	3

ITEM 17 – OPEN

ITEM 18 – OPEN

ITEM 19 – UTILITY CUT, BACKFILL, AND PATCHING

19.1	DESCRIPTION	2
	A. Description of removable, flowable, controlled low strength materials (CLSM)	2
	B. Objectives for Required Use of CLSM	2
	C. Requirements for CLSM-Flow-Fill or Flashfill	3
19.2	CLSM MATERIALS	3
	A. Flow-Fill	3
	B. Flashfill	4
	C. Removability Modulus	5
	D. Air Content Volumetric Calculation	6
	E. Flow Consistency of CLSM	6
19.3	MATERIAL CONSTITUENTS	6
	A. Cement	6
	B. Fly Ash	6
	C. Water	6
	D. Chemical Admixtures	6
	E. Foaming Agents	6
	F. Suitability of CLSM Constituents	6
	G. Aggregates	7
19.4	CONSTRUCTION METHODS	7
	A. Cutting Streets	7
	B. Trench Excavation – General	9
	C. Trench Over Excavation	10
	D. Disposal of Unsuitable and Excess Excavated Materials	10
	E. Trench Backfill with CLSM	11

19.5	STREET SURFACING AND PATCHING	11
	A. Temporary Pavement Selection	12
	B. Temporary Pavement Patching Materials	12
	C. Temporary Pavement Patch Placement	13
	D. Permanent Pavement Materials	14
	E. Permanent Pavement Construction	14
	1. Existing Asphalt Pavement	14
	2. Existing Concrete Pavement	14
	F. Traffic Control Devices	16
19.6	MEASUREMENT	16
	A. Length of Trench	16
	B. Cubic Yard Volume of CLSM Materials	16
19.7	PAYMENT	16

ITEM 20 – ASPHALT PAVEMENT

20.1	DESCRIPTION	3
	A. Definition of Terms	3
	B. Contractor Process Control	3
20.2	MATERIALS	4
	A. Aggregate	4
	B. Reclaimed Asphalt Pavement (RAP)	6
	C. Quality Control (QC) Plan for RAP	7
	D. Reclaimed Asphalt Shingles (RAS)	8
	E. Mix Requirements	11
	F. Warm Mix Asphalt (Technologies)	11
	G. Mineral Filler	11
	H. Performance Graded Asphalt Binders	12
	I. Additives	14
20.3	DESIGN AND PRODUCTION REQUIREMENTS	14
	A. Superpave Mixture Design Method	14
20.4	MIXTURE DESIGN SUBMITTALS	17
	A. General Requirements	17
	B. Change in Source or Grade	18
	C. Mix Production Verification	18
	D. Pre-Paving Meeting	19
20.5	MANUFACTURE	20
	A. Preparation of Aggregates	20

	B.	Mixing	20
	C.	Hauling	21
20.6		TACK COAT	21
20.7		EQUIPMENT	22
	A.	Mixing Plant	22
	B.	Hauling Equipment	22
	C.	Material Transfer Vehicle (MTV)	22
	D.	Bituminous Pavers	22
20.8		PLACEMENT	23
	A.	SMA Pre-Placement	25
	B.	SMA Placement	25
	C.	WMA Construction Requirements	26
20.9		LONGITUDINAL JOINTS	26
20.10		TRANSVERSE JOINTS	27
20.11		SEGREGATION	28
20.12		COMPACTION	28
20.13		PRODUCTION TOLERANCES	29
	A.	Top Lift Surface Tolerances	29
	B.	Job Mix Formula Tolerances	31
20.14		CONFORMITY WITH PLANS AND SPECIFICATION	32
	A.	General	32
	B.	Pavement Thickness Deficiencies	33
	C.	Use of Cores to Determine Acceptable Asphalt Thickness	34
	D.	Verification of Thickness and Remedial Action	34
	E.	Price Reduction on Thickness	35
	F.	Average Core Thickness	35
	G.	Individual Core Thickness	35
	H.	Remove and Replace	36
	I.	Cost Reduction Formula	36
20.15		TESTING AND INSPECTION	38
20.16		PAYMENT	40

ITEM 21 – ASPHALT MILLING

21.1		DESCRIPTION	2
21.2		EQUIPMENT	2
21.3		PROCEDURE	2
21.4		QUALITY CONTROL / TESTING	3

21.5	MEASUREMENT	4
21.6	PAYMENT	4
ITEM 22 – PAVING FABRIC		
22.1	DESCRIPTION	2
22.2	MATERIALS	2
22.3	EQUIPMENT	2
22.4	CONSTRUCTION	3
22.5	MEASUREMENT	4
22.6	TESTING AND INSPECTION	4
22.7	PAYMENT	4
ITEM 23 – CRACK SEAL		
23.1	DESCRIPTION	2
23.2	MATERIALS	2
23.3	EQUIPMENT	2
23.4	CONSTRUCTION REQUIREMENTS	3
	Quality Control Requirement Checklist	5
23.5	MEASUREMENT	6
23.6	TESTING AND INSPECTION – GUIDANCE	6
23.7	PAYMENT	6
ITEM 24 – FOG SEAL		
24.1	DESCRIPTION	2
24.2	MATERIALS	2
24.3	EQUIPMENT	2
24.4	SURFACE PREPARATION	2
24.5	MEASUREMENT	3
24.6	TESTING AND INSPECTION	4
24.7	PAYMENT	4
ITEM 25 – CHIP SEAL		
25.1	DESCRIPTION	2
25.2	MATERIALS	2
	A. Non-Polymer Modified Asphalt Emulsion (Fog Seal)	2
	B. Polymer Modified Asphalt Emulsion Binder	2
25.3	AGGREGATES	3
25.4	MIX DESIGN	4

25.5	EQUIPMENT	4
	A. Sweeper	5
	B. Distributor	5
	C. Aggregate Spreader	5
	D. Rollers	5
25.6	CONSTRUCTION	6
	A. Limitations	6
	B. Surface Preparation	6
	C. Emulsion Application	6
	D. Aggregate Application	7
	E. Clean-Up Operation	7
	F. Rolling	8
	G. Finishing	8
	H. Opening to Traffic	8
	I. Fog Seal	8
25.7	QUALITY CONTROL	9
25.8	PROJECT ACCEPTANCE	9
25.9	MEASUREMENT	10
25.10	PAYMENT	10

ITEM 26 – SLURRY SEAL

26.1	DESCRIPTION	2
26.2	MATERIALS	2
	A. Emulsified Asphalt	2
	B. Aggregate	3
	C. Mineral Filler	3
	D. Water	3
	E. Additives	4
26.3	MIX DESIGN	4
26.4	EQUIPMENT	4
	A. General	4
	B. Mixing Equipment	5
	C. Proportioning Devices	5
	D. Spreading Equipment	5
	E. Auxiliary Equipment	5
26.5	CALIBRATION	6
	A. Verification	6

26.6	WEATHER LIMITATIONS	6
26.7	TRAFFIC CONTROL	6
26.8	SURFACE PREPARATION	6
	A. General	6
	B. Tack Coat	7
	C. Joint and Crack Sealant	7
26.9	APPLICATION	7
	A. General	7
26.10	JOINTS	7
26.11	MIX STABILITY	8
26.12	HANDWORK	8
26.13	LINES	8
26.14	ROLLING	8
26.15	CLEAN UP	8
26.16	TOLERANCES	8
26.17	MEASUREMENT	9
26.18	TESTING AND INSPECTION	9
26.19	PAYMENT	9

ITEM 27 – ASPHALT PATCH

27.1	DESCRIPTION	2
27.2	MATERIALS	2
27.3	CONSTRUCTION REQUIREMENT	2
	A. Subgrade Preparation	2
	B. Spreading and Finishing	2
27.4	MEASUREMENT	3
27.5	PAYMENT	3

ITEM 28 – OPEN

ITEM 29 – OPEN

ITEM 30 – PORTLAND CONCRETE PAVEMENT

30.1	DESCRIPTION	3
30.2	MATERIALS	3
	A. Portland Cement	3
	B. Fly Ash	3

	C.	Fine Aggregate	3
	D.	Coarse Aggregate	4
	E.	Water	4
	F.	Admixtures	4
	G.	Portland Cement Concrete Proportioning	5
	H.	Trial Mix	5
	I.	Joint Sealant	6
	J.	Expansion Joint	6
	K.	Curing Compound or Combination Cure/Sealer	7
	1.	PCCP Placed between April 1 thru September 14	7
	2.	PCCP Placed between September 15 thru March 31	7
	3.	Submittal and Prequalification	7
	4.	Application	8
30.3		EQUIPMENT	8
	A.	General	8
	B.	Vibrators	9
	C.	Concrete Saw	9
	D.	Forms	9
	E.	Slip Forms	9
30.4		CONSTRUCTION	9
	A.	Preparation of Grade	9
	B.	Setting Forms	10
	C.	Reinforcement	10
	D.	Mixing	11
	E.	Placing PCCP	11
	F.	Spreading, Compacting, and Shaping	12
	1.	Form Construction	12
	2.	Slip-Form Construction	13
30.5		FINISHING	14
	A.	General	14
	B.	Hand Float Method	14
	C.	Edging	14
	D.	Texture	14
	E.	Tining	14
30.6		JOINTS	15
	A.	General	15
	B.	Joint Layout	15

C.	Weakened Plane Joints	15
D.	Joint Sealing	16
E.	Transverse Expansion Joints	17
30.7	TOLERANCES	18
A.	Smoothness	18
B.	Pavement Thickness	18
C.	Compressive Strength	19
D.	Repair of Defective Concrete Pavement	19
30.8	CURING	20
A.	General	20
B.	Curing Compound Method	20
C.	Protection of Pavement During Inclement Weather	21
D.	Damage Analysis	22
E.	Open to Traffic	22
30.9	PRICE REDUCTIONS	23
30.10	MEASUREMENT	24
A.	PCCP	24
B.	Expansive Joints	24
C.	Sawed Transverse & Longitudinal Weakened Plane Joints	24
D.	Tie Bars and Dowels	24
30.11	TESTING AND INSPECTION	24
30.12	PAYMENT	25
30.13	WHITETOPPING	25
A.	General	25
B.	Asphalt Surface Preparation	26
C.	Whitetopping Placement	26
D.	Exclusions to Normal PCCP	26
E.	Method of Measurement	27
1.	Asphalt Surface Preparation	27
2.	PCCP (Whitetopping)	27
F.	Basis of Payment	27
1.	Asphalt Surface Preparation	27
2.	PCCP (Whitetopping)	27
	APPENDIX 30 MATURING (TIME-TEMPERATURE) AND STRENGTH RELATIONSHIP	28

ITEM 31 – CONCRETE CURBS, GUTTERS AND SIDEWALKS

31.1	DESCRIPTION	2
31.2	MATERIALS	2
31.3	EQUIPMENT	2
	A. General	2
	B. Forms	2
	C. Equipment	3
31.4	CONSTRUCTION	3
	A. Earthwork	3
	B. Existing Curbs, Gutters and Sidewalks	3
	C. Curb and Gutter Expansion Joints	3
	D. Sidewalk Expansion Joints	4
	E. Curb and Gutter Construction	4
	F. Sidewalk Construction	5
	G. Cold Weather Protection	5
	H. Hot Weather Concreting	5
	I. Opening	6
31.5	TOLERANCES	6
31.6	MEASUREMENT	6
31.7	TESTING AND INSPECTION	6
31.8	PAYMENT	7

ITEM 32 – OPEN

ITEM 33 – OPEN

ITEM 34 – OPEN

ITEM 35 – OPEN

ITEM 36 – OPEN

ITEM 37 – OPEN

ITEM 38 – OPEN

ITEM 39 – OPEN

ITEM 40 – OPEN